



Dart Hawkesbury
1270 Aberdeen St
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D3929-1
Job Sheet 167701

Part No: D3929-1

Job Qty: 10 ea

Part Name: Support Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

DLWG Rev. A ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/9/17	0.00	0.00	Start up container		<i>SC</i>
110	Waterjet	10 pcs		11/10/17	0.00	0.79	Waterjet1		<i>SC</i>
130	QC	10 pcs		11/10/17	0.00	0.00	QC8		<i>38</i>
140	Packaging	10 pcs		11/10/17	0.00	0.00	Packaging3	<i>LUAD004</i>	<i>38</i>
150	QC21-SA	10 Ea		11/10/17	0.00	0.00	QC21		<i>17/11/14</i>

Job Allocations

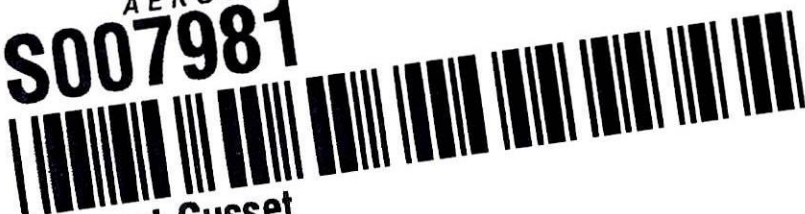
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	5	141	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support Gusset	0.375Inches + 0.006 - 0.001	0.381 0.374	Diameter	
2	Support Gusset	0.500Inches ± 0.010	0.510 0.490		
3	Support Gusset	0.500Inches ± 0.010	0.510 0.490		
4	Support Gusset	4.036Inches ± 0.010	4.046 4.026		
5	Support Gusset	4.382Inches ± 0.010	4.392 4.372		
6	Support Gusset	8.274Inches ± 0.010	8.284 8.264		
7	Support Gusset	10.915Inches ± 0.010	10.925 10.905		
8	Support Gusset	1.000Inches ± 0.010	1.010 0.990		
9	Support Gusset	11.198Inches ± 0.010	11.208 11.188		
10	Support Gusset	0.500Inches ± 0.010	0.510 0.490		
11	Support Gusset	1.572Inches ± 0.010	1.582 1.562		
12	Support Gusset	0.125Inches ± 0.010	0.135 0.115		

DART
AEROSPACE

S007981



Support Gusset

PART NO:
Revision:
Operation:
Change No:

D3929 - 1

Start up Operation

Mfg Date: 11/08/17
Job No: 167701

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DART AEROSPACE LTD	Work Order:	167701
Description: Support Gusset	Part Number:	D3929-1
Inspection Dwg: D3929 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

[illegible]

Measured by:	Sc	Audited by:		Prototype Approval:	N/A
Date:	17/11/08	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.05.27	New Issue P/O D3929-041/-042	KJ 	